

PUBLIC AUCTION



LISEC Fully Automated Glass Cutting, Temper & Insulated Glass Assembly Line

Plant Closed

VELOCITY GLASS

4651 Clover Haven Street, Dallas, Texas 75227

THURSDAY, APRIL 28TH AT 10AM CT

Inspection: Day Prior or by Appointment

WEBCAST ONLY - NO ON-SITE BIDDING



Glass Temper / Heat Treat Line



LISEC Insulated Glass Assembly Line



YALE 8,400-lb. LP Forklift



1-Ton Free Floating Overhead Bridge Cranes



Glass Sheets Up To 204" L X 130" W



P.O. Box 369 | Ross, Ohio 45061
Phone: 513/738-3311 | Fax: 513/738-0221
www.MyronBowling.com





2018 LISEC FULLY AUTOMATED GLASS CUTTING, TEMPER & INSULATED GLASS ASSEMBLY LINE

- Vertical 13-Rack Automated Storage Glass Storage System
- (23) A-Frame Steel Glass Storage Racks, Some Dual Sided
- Automated Glass Tilt Table Loading System on Track
- Safety Light Curtains & Safety Cages
- Remnant Plate Storage System, (30) Slots
- Automatic Loading & Double Sided Stationary Glass Unloading Stations, 22' x 119"
- 10 Kn Double Girder Overhead Bridge Crane w/Double Sided Glass Plate Vertical Transfer System, 5-Arm, Pendant Control
- Automatic Glass Cutting Table
- Residual Glass Cut Off Device
- Cross Over Mezzanine Stairs
- LISEC MBF-372 DRO Stand Station Controls
- Pneumatic Regulators
- **ACRO WAND** Vacuum Cleaner System
- Manual Break-Out Table, Cushioned Air Bed, 260" x 137"
- Automatic Break-Out Device for Lateral Trim, Y-Axis
- Automatic Static Z Break-Out Station, Horizontal Roller Conveyor w/Break Off Horizontal Catch Bins
- (2) Horizontal Transport Field w/Belts
- Fully Automated Glass Tilting Station
- Glass Transport & Storing Station Line w/(2) Manual Load/Unload Stations
- Glass Transport & Measuring Station
- Automatic Glass Edge Grinding Machine, Top/Side Edge Grinding
- Glass Edge Grinding Machine, Bottom Edge Grinding
- Automatic Glass Washing & Drying Station
- KSR / KSV / VHW Water, Feed & Filter Tanks
- Soft Solutions Line Scanner
- Thin Light 4-Zone Lighted Inspection Area
- Pneumatic Accessible Single Door
- Automatic Sorting Management System (ASM) Including: (2) Fully Automatic Glass Transport Shuttles & Automatic Glass Sheet Sorting Magazine
- Cut Glass Transport & Storing Station Return Line to Front Glass Sheet Storage Sorting Magazine, (2 Sets) Pneumatic Double Access Doors Single Station ASM Manipulator Inspection • Station w/Floating Overhead Bridge Crane w/WPG Plate Vac & Control Stations
- Glass Pressure/Breaking System



2018 / 2019 GLASS TEMPER / HEAT TREAT LINE

- Glass Transport & Storing Stations
- Fully Automated Dual Glass Tilting Station
- Belt & Roller Conveyor Feed Transfer Table
- Kevlar Roller Furnace Infeed Table w/ Integrated Off-load Ball Field Lift Table
- **2018 LANDGLASS** Jet Convection Combined Flat Glass Tempering Furnace (7) Convection Blowers Per/Furnace, (56) Bottom Elements Per Furnace
- Computer Control & DRO Stations
- Light **SENTRY** Osprey 8 Distortion & Flatness Inspection System w/Out Roller Conveyor
- Roller / Belt Conveyor Outfeed System
- Fully Automated Glass Tilting Station
- Glass Transport & Storing Station Return to Front Sorting Magazine
- (2) Pneumatic Access Doors
- Measuring & Inspection Station
- Safety Light Curtains & Safety Cages



2019 LISEC INSULATED GLASS ASSEMBLY LINE, GLASS TRANSPORT & STORING STATION MEASURING & LABELING AREA

- **2019 AUTOMATIC SORTING MAGAZINE SYSTEM (ASM) Front ASM**, Including (3) Fully Automatic Glass Transport Shuttles, (2) Automatic Glass Sheet Sorting Magazine, American Vacuum System, MCC Cabinets
- **2019 LISEC** Rotating Angling Modifier Tilt G Station
- Glass Transport & Storing Stations
- Single Pneumatic Access Door
- Vertical Grinding Machine
- Automated Glass Washing & Drying Station
- Soft Solutions Line Scanner
- Thin Light 4-Zone Lighted Inspection Area
- Frame Mounting Station
- Cool Off Area w/(2) Filtered Blowers
- Applicator for Thermoplastic Spacer Frames
- Closing Unit for Thermoplastic Spacer Bars
- Glass Transport & Measuring Station
- Assembling Gas Filling Press
- Application Device for Distancing Corkpads
- Automatic Glass Edge Sealing Machine
- Edge Sealant Clean/Form Station w/Lighted Line Station
- **NOVEXX** ALX 924 Label Printer System
- LISEC MBF 372 & APK-V DRO Control Station Stands
- Safety Light Curtains & Safety Cages
- Bridge Type Unit Take-Off System
- **AUTOMATED LOADING STATION SYSTEM** for Meb/Slot Storage Rack Conveyors, (20) Rack Conveyors, Control Cabinet, Station for Unloading Mobile Element Buffers Type EBU-A25/15
- Application Device for Distancing/ Applying Corkpads, Accumulation Area, Label Printer, Control Station
- (2) Single Glass Inspection Lighted Stations
- (30+) A-Frame Towable Glass Transfer/Holding Carts
- (200+) Steel Glass Transport Racks (some w/Side Supports)
- Square Bar Vertical Floor Racks, Adj. Positions

INSPECTION: DAY PRIOR OR BY APPOINTMENT



FORKLIFTS & MATERIAL HANDLING

YALE 8,400-lb. LP Forklift
 YALE 5,700-lb. LP (Out of Service)
 (4) DOOSAN 5,150-lb. LP Forklift
 DOOSAN 4,100-lb. LP Forklift
 VESTIL Telescoping Forklift Boom
 (4) Workhorse Series 2 24V Forklift Battery Chargers
 Forklift Battery Charging Rack, 4-Bank

Drum Changer Forklift Boom
 (3) Sets of Forklift Forks
 2001 GENIE 500-lb. Electric Articulating Knuckle Boom Lift
 GENIE 500-lb. Electric Scissor Lift
 (3) YALE Ride-on 24V Tugger Truck
 TENNANT LP Ride-on Floor Scrubber/Sweeper
 (4) CLUB CAR Electric Golf Carts, Utility Beds, Canopy, Pneumatic Tires
 (21) Bays of Teardrop Pallet Racking

Cantilever Racks w/Assorted Lumber
 (17) MCCULLOUGH Self-Dumping Lift Truck Hoppers
 (5) 5,500-lb. Hydraulic Pallet Jacks
 Banding Material, Grayboard, Edge Protectors, Towels, Drums, Wire Decking, Casters, Lifting Straps, Pumps, Shrink Wrap, Gear Boxes & More (on Pallet Rack)
 2-Wheel Hand Trucks

CRANES

DEMAG 7.5-Ton Double Girder Overhead Bridge Crane w/Electric Hoist w/Wireless Pendant Control, 40' Span
 (8) 1-Ton Free Floating Overhead Bridge Cranes, Electric Chain Hoist w/500-lb. WPG Glass Plate Vacuum Lifters
 DEMAG 3 Ton Single Girder Overhead Bridge Crane w/Electric Chain Hoist w/ Pendant Control
 (6+) Electric Chain Hoists



TOOLROOM

SUNEX 40-Ton H-Frame Air / Hyd. Shop Press
 VECTRAX Vertical Milling Machine
 JET GH-1860ZX Engine Lathe
 JET 5" x 8" Horizontal/Vertical Band Saw
 2019 COSEN Mechtronics Automatic Hyd. Vertical Band Saw
 HYPERTHERM Powermax 45 XP Plasma Cutter
 MILLER Millermatic 251 Wire Welder
 MILLER Syncrowave 200 CC-AC/DC Welder
 Acetylene Torch Cart w/Twin Line Hose & Torch Head
 KONICA MINOLTA CM-3700A Spectrophotometer
 YAMATO DX302C Oven w/DRO
 DEWALT 12" Compound Miter Saw w/

DAYTON 2-Stage Dust Collector & Roller Conveyor Infeed/Outfeed Table
 DEWALT 12" Sliding Compound Miter Saw
 (2) BALIEGH 8" Double End Pedestal Grinders
 SAFETY-KLEEN Agitating Parts Washer, Model 81
 JET No. 3 Arbor Press
 Portable Air Compressor

SUPPORT EQUIPMENT

Switch Gear, MCC, VFD, Electric Cabinets & Conduit Wire for Glass Lines
 INGERSOLL-RAND 100-HP Efficiency Total Air System Rotary Screw Air Compressor & Others
 ICE TECH XCEL 6 Portable Chiller Unit
 (2) PHILADELPHIA 3400HD Tramrail Balers
 (2) SHANGHAI Centrifugal Fan Blowers

(2) WEG Blower Motors
 HOTSY 555SS Hot Water Pressure Washer
 Kevlar Roller Winder/Installer & Kevlar Rolls
 Robot Ceramic Cleaner Insertion Attachment
 HOT MELT BENCHMARK 205-LV Glue Pot
 31' x 20' Free-standing Mezzanine
 (8) FASTENAL Modular Tool Cabinets w/LISEC Support Parts
 GRAINGER Hardware Racks & Bin Systems
 (15+) Rolling Tool Chests • STRONGHOLD & Flammable Storage Cabinets • (45) ULINE Employee Lockers • Steel Tables, Ladders, Hose Reels, Banding Carts
 Plant & Maintenance Support Equipment • Tooling • Pneumatic & Hand Tools • Conduit & Round Stock
 Office Furniture & Equipment



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LISEC Fully Automated Glass Assembly Line

Auction conducted by:

MYRON BOWLING AUCTIONEERS, INC.

P. O. Box 369, Ross, Ohio 45061

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Glass Temper / Heat Treat Line

STATE-OF-THE-ART INSULATED GLASS PANEL MANUFACTURER



Single Glass Inspection Lighted Station



1-Ton Free Floating Bridge Cranes



INGERSOLL-RAND 100-HP Air Compressor



A-Frame Towable Glass Transfer/Holding Carts

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WITH YOUR AUCTION.**

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TO SEE
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Additional terms may be announced during the auction. We make every effort to accurately describe each item in the auction; however, a mistake may occur. Buyers must take responsibility to thoroughly inspect the items on which they intend to bid. Each item will be sold "As is, where is." There is absolutely no warranty or guarantee of any kind either written or implied. Occasionally, additional information may come to light regarding any and all items being sold during the auction. When this occurs the new information takes precedence.

TEXAS AUCTION LICENSE NUMBER: Thomas Curtis Bowling 18407



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